| Seting items | unit | Application examples | LCD flashing | Contact output |
|---|---|---|---|---|
| **Moter radio wave (upper limit）** | A | Maintenance of wire feed paths, etc. | Yes | Yes |
| **Welding current (upper/lower limit)** | % | Improvement of welding quality, welding skills, etc. | Yes | Yes |
| **Welding voltage (upper/lower limit)** | % | Same as above | Yes | Yes |
| **Number of welds（upper limit）** | count | Notification of chip replacement timing, etc. | Yes | - |
| **Arc time（upper limit）** | Hour/Minute/Second | Same as above | Yes | - |
| **Wire usage (upper limit)** | kg | Notification of wire replacement timing, etc. | Yes | - |
| **Fan rotation time（upper limit）** | Hour/Minute/Second | Maintenance of power supply unit, etc. | Yes | - |